



Job Title: Shift Supervisor

Department: Operations

Reports To: Operations Manager

Location: Coventry

Deadline: 29/08/25

Overall Purpose of the Role:

Manage and actively encourage members of staff working in your team to meet the needs of the production requirements of our customers.

Main Responsibilities:

- Work in conjunction with Production Management to agree and satisfy production plans.
- Drive Continuous Improvement through KPI's using CCAR's/ Scorecards/SQDCME and Work Group Boards.
- Work in conjunction with Human Resources to manage performance, absence and time keeping.
- Mandatory duty as a health and safety representativ
- Maintain sufficient levels of manning and skills to meet business needs including holiday control via the Company time and attendance system.
- Ensure timely and effective development of personnel to meet business demands.
- Ensure workers adhere to company policy and enforce Health and Safety regulations
- Report machine and equipment malfunctions to support departments.
- Work with support departments and with production management to ensure that the machines are maintained aligned to a TPM Schedule.
- Communicate with Internal Plants to ensure product supply meets requirements.
- Develop and maintain a World Class 5s ethic amongst all teams with an auditable process.
- Ensure finished product for customer requirements is managed to plan and delivered on time.
- Every employee shares the responsibility to prevent, identify, and record/report the occurrence of any non-conformities relating to the products, processes, and the quality system.

Skills, Attributes and Training Objectives:

- Must be self-motivated.
- Excellent communication skills.
- Understand CMM reports and inform Out of Tolerance results to relevant department.
- CMM programmer (Nonessential)
- Can set up and use Faro Arm scanner.
- Good Knowledge of ISO9001 / IATF16949
- Lead / Internal auditor. Certified.





- Quality Manual and producers Write and manager.
- FMEA Write & edit Control plans, Flow charts
- APQP -
- 8D completion & Root cause analysis (i.e. 5-Why)
- PPAP Production Part Approval Process.
- MSA Measurement System analysis. SPC Capability.
- Train others on quality control processes and visual / Porosity standards.
- Implement & manage Continuous improvement techniques.
- Support Production team where necessary
- Train others on X-ray analysis Raw parts
- Excel, Word, PowerPoint.
- Good understanding of Aluminium Die casting and machining.

Education and/or Experience: Advantage but not essential.

- Previous experience in a Supervisory Role within a Manufacturing environment.
- Works well in a management team.
- Previous experience in Problem solving/Root Cause analysis.
- Willing to undertake training.

The duties and responsibilities listed in this job description represent the major responsibilities of the position. Other duties and responsibilities may be assigned as required.

Please send applications to the Human Resources Department: paula.mitchell@evtec-aluminium.com

The closing date for applications for this position is the 29th August 2025. For any further information please contact the Human Resources Department.